

# SBC25-C466

2.5" Single Board Computer with Intel® Atom™ x6413E Processor, Dual 2.5 Gbit Ethernet, LPDDR4 RAM

## **Product Manual**



## **Revision History**

Document Version	Last Updated Date	Brief Description of Change	
v1.0	9/19/2022	Initial release	
v1.2	7/12/2024	Updated pinout in section 7.3.8	
v1.3	8/22/2025	Updated conformal coating, warranty and web links information	

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## 1. Before You Begin

Review the warnings in this section and the best practice recommendations (see "Best Practices" on page 30) when using and handling the WINSYSTEMS SBC25-C466. Following these recommendations provides an optimal user experience and prevents damage. Read through this document and become familiar with the SBC25-C466 before proceeding.



APPLYING CONFORMAL COATING AFTER PURCHASE WILL VOID YOUR WARRANTY. FAILING TO COMPLY WITH THESE BEST PRACTICES MAY DAMAGE THE PRODUCT AND VOID YOUR WARRANTY.

## 1.1 Warnings

Only qualified personnel should configure and install the SBC25-C466. While observing best practices, pay particular attention to the following:.



#### Avoid electrostatic discharge (ESD)

Only handle the circuit board and other bare electronics when electrostatic discharge (ESD) protection is in place. Having a wrist strap and a fully grounded workstation is the minimum ESD protection required before the ESD seal on the product bag is broken.

## 2. Introduction

This manual provides configuration and usage information for the SBC25-C466. If you still have questions, contact Technical Support at (817) 274-7553, Monday through Friday, between 8 AM and 5 PM Central Standard Time (CST).

Refer to the WINSYSTEMS website at https://www.winsystems.com/ product/sbc25-c466-2 for other accessories (including cable drawings and pinouts) that can be used with your SBC25-C466.

## 3. Functionality

WINSYSTEMS' SBC25-C466 single board computer packs an impressive feature set into a small form factor 2.5" SBC (4"  $\times$  3.5"). The SBC is based on the Intel<sup>®</sup> Atom<sup>™</sup>  $\times$ 6413E processor and is a perfect choice for applications requiring low power and Intel performance in a small form factor package with industrial connectors and I/O.

The SBC25-C466 provides 8 GB of LPDDR4 SDRAM soldered down to the board with a data transfer rate of 3200 MHz.

Considering the small size of the SBC25-C466, it is packed with I/O features often lacking from larger single board computers. It includes dual 2.5 Gbit Ethernet controllers based on the Intel i225V family with Wake On Lan and PXE capabilities, providing connectivity and control for network devices. Five USB 2.0 and one USB 3.2 Gen 1 (type-C) ports provide additional functionality and expansion options. Also on-board are three RS-232 ports and one multi-protocol RS-232/422/485 serial port.

Expansion options for the SBC25-C466 includes one full size PCIe Mini Card, one M.2 B Key 2242/3042, and six USB ports. The PCIe Mini Card slot supports PCIe and USB interfaces while the M.2 slot supports SATA and USB interfaces.

The compact all-in-one SBC25-C466 single board computer is fully compatible with industry standards featuring technical enhancements for industrial applications and high reliability. It can run Microsoft's Windows 10 IoT Enterprise, Linux, and real-time operating systems (RTOS).

The SBC25-C466 from WinSystems is a very compact, PC compatible single board computer which is a perfect fit for applications in UAV, energy, medical diagnostics, and industrial control.

## 4. Features

The SBC25-C466 provides the following features:

#### **Single Board Computer**

- Intel Atom (formerly Elkhart Lake) x6413E series processor
- Quad Core x6413e 1.5 GHz (3.00 GHz)

#### **Operating Systems** (compatibility)

- Windows 10 Pro, Windows 10 IoT Enterprise
- Linux
- Real-time operating systems (RTOS)

#### Memory

Up to 8 GB soldered down LPDDR4 system RAM

#### **BIOS**

Insyde UEFI BIOS

#### **Video Interfaces**

- HDMI
- 48-bit, 2 channel
- eDP

#### **Ethernet**

2x Intel i225V 2.5 Gbps Ethernet controllers

#### Storage

- 1x SATA port
- 1x M.2 B key with SATA support

#### **Serial Interface**

- 1x RS-232/422/485 serial ports
- 3x RS-232 serial ports

#### **USB**

- 5x USB 2.0
- 1x USB 3.2 Gen 1 (type C)

#### **Digital Input/Output**

- Four hardware digital inputs
- Four hardware digital outputs

#### **Bus Expansion**

- 1 x mPCle Mini Card slot with PCle and USB interface
- 1x M.2 B key 2242/3042 slot with SATA, and USB 3.2 Gen 1, USB 2.0

#### **Audio**

- Realtek ALC888S
- Amplifier: TPA2012D2RTJ (2.1 W/4 Ω)

#### **Power**

On board DC +9V to +36V wide range power supply

#### **Industrial Operating Temperature**

• -20 to +70°C (-4 to +158°F)

#### **Form Factor**

Pico-ITX form factor 102 x 88 mm (4.02 x 3.46 in.)

#### **Touch Function**

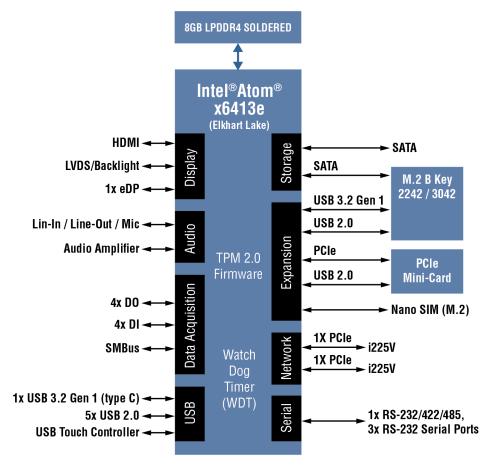
USB touchscreen interface

#### **Additional Features**

- Performance for industrial IoT applications
- Connectivity and I/O for embedded systems
- Optimized for small form factor designs
- Watchdog timer, 0~255 sec programmable

## 5. General Operation

## 5.1 System Block Diagram



The SBC25-C466 features the Intel Atom (Elkhart Lake) dual core or quad core system on chip (SOC). Its robust design, small size, and extended operational temperature make it ideal for use in industrial IoT applications and embedded systems for industrial controls, transportation, Mil/COTS, and energy markets.

The soldered down memory provided enables up to 4 GB of DDR3L RAM. SATA support is provided along with mSATA support through the full and half-size Mini Card slots.

The VGA and LVDS display interfaces support simultaneous video output. There are a total of four USB 2.0 ports and one USB 3.1 Gen 1 connector which supports an additional USB 2.0 port. There are four RS232 serial channels.

There are four hardware digital inputs and four hardware digital outputs. The digital inputs have a 10 k $\Omega$  pull up resistor to +5V by default.

Other features include beep tones for error notification, a watchdog timer supported RTC with optional battery back up, and audio amplifier.

The SBC is software-compatible with Windows 10, Windows 10 IoT Enterprise, Windows 10 IoT Core, Linux, and some real-time operating systems.

Drivers are available from the WINSYSTEMS website.

## 6. Specifications

The SBC25-C466 adheres to the following specifications and requirements.

Table 1: SBC25-C466 specifications

Electrical					
V <sub>CC</sub>	Wide range voltage input +9 to 36VDC				
Models	SBC25-C466-6413-8-0				
Processor	Quad-Core Intel x6413e at 1.5 GHz (3.00 GHz burst)				
	Mechanical				
Dimensions	2.5" SBC form factor 102 x 88 mm (4.02 x 3.46 in.)				
Weight	TBD				
PCB thickness	0.063 in. (1.6 mm)				
	Environmental				
Temperature <sup>a</sup>	-20 to +70°C (-4 to +158°F)				
Humidity (RH)	5% to 95% non-condensing				
Mean time between failure (MTBF) <sup>b</sup>					
RoHS compliant Yes					
Operating Systems					
Runs Windows 10 Pro, Windows 10 IoT Enterprise, Linux, real-time operating systems (RTOS).					

- a. Requires airflow.
- b. A MTBF measurement is based on a statistical sample and is not intended to predict any one specific unit's reliability; thus MTBF is not, and should not be construed as, a warranty measurement.

## 7. Configuration

This section describes the SBC25-C466 components and configuration.

## 7.1 Component Layout

## **7.1.1** Top View

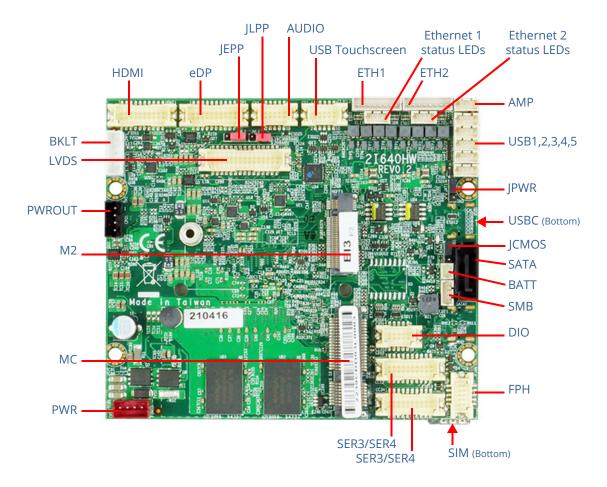


Table 2: Board components

Item	Description	Reference			
Configuration Jumpers and LEDs					
JCMOS	CMOS data clear	page 12			
JPWR	Power in always	page 12			
JLPP	LCD panel power select	page 12			
JEPP	eDP panel power select	page 13			
LEDE1, LEDE2	Ethernet 1, 2 status LEDs	page 27			
	Power				
PWR	Power input	page 14			
PWROUT	Power output +5V/+12V DC	page 21			
BKLT	LVDS backlight power	page 22			
BATT	CMOS battery input	page 15			
	Storage				
M2	M.2 Socket 3, with B key, type 2242/3042 SATA support	page 16			
SATA	Serial ATA interface	page 27			
	Video and Audio				
HDMI	HDMI	page 26			
LVDS	LVDS video output	page 22			
eDP	Embedded DisplayPort (eDP)	page 27			
AUDIO	Audio I/O	page 23			
AMP	Audio amplifier	page 20			
	System I/O				
FPH	Front panel header	page 21			
ETH1, ETH2	Ethernet 1 and 2 headers	page 27			
USBC	USB 3.2 Gen 1 (type C)	page 22			
USB1-USB5	USB 2.0 header	page 22			
TOUCH	USB touchscreen	page 22			
SER1, 2	Serial RS-232/422/485 port 1 and Serial RS-232 port 2	page 23			
SER3, 4	Serial RS-232 ports 3, 4	page 25			
DIO	4x digital input/4x digital output	page 26			
SMB	SMBus	page 26			
M2	M.2 Socket 3, with B key, type 2242/3042 SATA support	page 16			
MC	Mini PCIe connector	page 27			
SIM	SIM				

## 7.2 Jumpers

#### 7.2.1 JCMOS - CMOS Data Clear

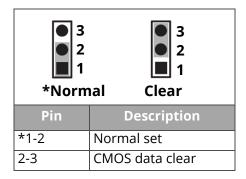
Jumpers can be used to reset the BIOS CMOS settings to the factory default. Enable/disable the clear CMOS function hardware circuit, by placing or removing the jumper from JCMOS as needed.

To reset the BIOS CMOS configuration to the factory default settings:

- 1. Remove power from the SBC25-C466.
- 2. Find JCMOS.
- 3. Remove jumpers from pins 1-2.
- 4. Install jumpers on pins 2-3 and wait five seconds.
- 5. Replace jumpers back on pins 1-2.

NOTE Do not clear the CMOS except in these circumstances: 1) Troubleshooting; 2) Forgotten password; 3) You fail over-clocking system.

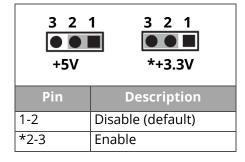
#### **Layout and Pin Reference**



## 7.2.2 JPWR - Power in always

Power in always on function.

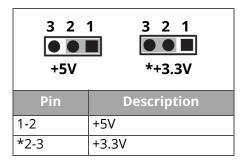
#### **Layout and Pin Reference**



#### 7.2.3 JLPP - LCD Panel Power Select

Select the appropriate VCC setting using this jumper.

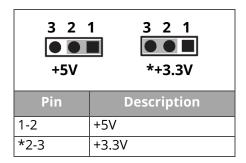
#### **Layout and Pin Reference**



#### 7.2.4 JEPP - eDP Panel Power Select

Select the appropriate VCC setting using this jumper.

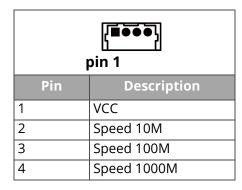
#### **Layout and Pin Reference**



## 7.2.5 LEDE1, LEDE2 - Ethernet 1, 2 Status LEDs

1x4 pin (1.25 mm) connector

#### **Layout and Pin Reference**



LED1/LED2 - 10/100/1000 Ethernet LED

Speed			10 Mbps	100 Mbps		;	1000 Mbps		s	
Indicate	Side	Ва	ck	Front	Ва	ick	Front	Ba	ick	Front
	LED	Link	ACT	ACT	Link	ACT	ACT	Link	ACT	ACT
LAN ligh	nt	Orange	Orange	Orange	Green	Orange	Orange	Red	Orange	Orange

#### **Connector Information**

Molex 53047-0410

### **Matching Connectors (cable housing)**

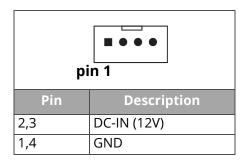
Molex 51021-0400

### 7.3 Connectors

### 7.3.1 PWR - Power Input

#### **Layout and Pin Reference**

DC 9V~36V 1x4 pin (2.0 mm) connector



#### **Connector Information**

JST B4B-PH-K-S

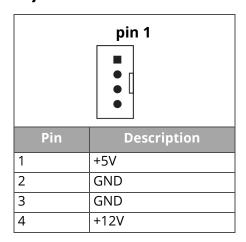
#### **Matching Connector (cable housing)**

• JST PHR-4

## 7.3.2 PWROUT - Power output +5V/+12V DC

+5V/+12V DC voltage output, 4 pin (2.0 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

JST B4B-PH-K-S

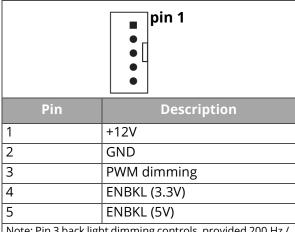
#### **Matching Connector (cable housing)**

• JST PHR-4

### 7.3.3 BKLT - LVDS Backlight Power

Backlight power 5-pin (2.0 mm) connector

#### **Layout and Pin Reference**



Note: Pin 3 back light dimming controls, provided 200 Hz / 275 Hz / 380Hz / 20 kHz / 25 kHz /100 Hz and adjust PWM duty cycle by software program.

#### **Connector Information**

IST B5B-PH-K-S

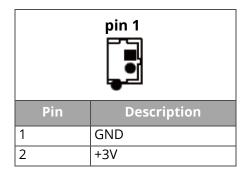
#### Matching Connectors (cable housing)

• JST PHR-5

### 7.3.4 BATT - CMOS Battery Input

External battery 1x2 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

• Molex 053047-0210

### **Matching Connector (cable housing)**

Molex 51021-0200

### 7.3.5 M2 - M.2 Socket 3, with B Key, Type 2242/3042 SATA Support

The M.2 expansion socket provides support for B key, 2242/3042 form factor modules.

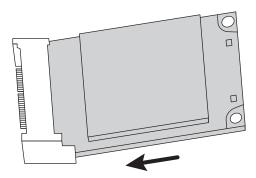
The M.2, B key interface provides PCIe Gen 2 x2, 1x SATA channel, 1x USB 2.0, and 1x USB 3.2 Gen 1.

B key modules typically support M.2 SSDs.

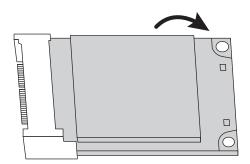
NOTE Use the same procedure to install an M.2 mini card.

To install a mPCle mini card into MC:

1. Insert the mPCle mini card.



2. Push the free end of the card toward the circuit board and then secure it with the supplied screw.



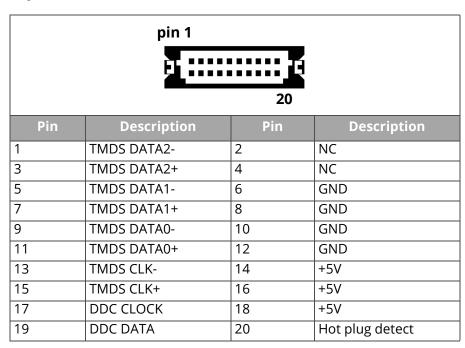
#### 7.3.6 SATA1 - Serial ATA Interface

SATA1 provides a serial ATA 6 Gbps 7-pin connector for interfacing with hard disk drives and solid state disk drives.

## 7.3.7 HDMI - HDMI Video Output

2x5 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

HIROSE DF13-20DP-1.25V

#### **Matching Connectors (cable housing)**

HIROSE DF13-20DS-1.25C

## 7.3.8 LVDS - LVDS Video Output

LVDS 2x15 pin (1.25 mm) connector

#### **Layout and Pin Reference**

Pin	Description	Pin	Description					
pin 1								
	30							
1	PWM dimming	2	+5V					
3	+LCD (5V or 3.3V)	4	+LCD (5V or 3.3V)					
5	Channel-1-DATA3+	6	Channel-0-DATA3+					
7	Channel-1-DATA3-	8	Channel-0-DATA3-					
9	Channel-0-DATA2+	10	Channel-0-CLK+					
11	Channel-0-DATA2-	12	Channel-0-CLK-					
13	GND	14	GND					
15	Channel-0-DATA1+	16	Channel-0-DATA0+					
17	Channel-0-DATA1-	18	Channel-0-DATA0-					
19	LVDS_Enabled	20	GND					
21	+LCD (5V or 3.3V)	22	+LCD (5V or 3.3V)					
23	Channel-1-DATA2+	24	Channel-1-CLK+					
25	Channel-1-DATA2-	26	Channel-1-CLK-					
27	Channel-1-DATA1+	28	Channel-1-DATA0+					
29	Channel-1-DATA1-	30	Channel-1-DATA0-					
4 1/150 1 1 1 1/150 1 1 1 1/150 1 1 1								

- Notes: 1. LVDS interface supports two LVDS channels at 18/24 bits.
  - 2. JLPP: LVDS panel +5V/+3.3V (default) voltage select.
  - 3. LVDS PIN 1 for panel backlight dimming control.
  - 4. Pin 1 back light dimming control. Provided 200 Hz / 275 Hz / 380 Hz/ 20 kHz / 25 kHz /100 Hz and adjust PWM duty cycle by software program.
  - 5. In order to enable and turn on any attached LVDS panel, you must ensure pin 19 is grounded.

#### **Connector Information**

HIROSE DF13-30DP-1.25V

#### **Matching Connectors (cable housing)**

HIROSE DF13-30DS-1.25C

## 7.3.9 eDP - Embedded DisplayPort (eDP)

2x10 pin (1.25 mm) connector

#### **Layout and Pin Reference**



Pin	Description	Pin	Description
1	Lane-0-DATA-	2	+12V
3	Lane-0-DATA+	4	+12V
5	Lane-1-DATA-	6	GND
7	Lane-1-DATA+	8	GND
9	Backlight enable	10	GND
11	PWM dimming	12	GND
13	I <sup>2</sup> C data	14	+LCD (5V or 3.3V)
15	I <sup>2</sup> C clock	16	+LCD (5V or 3.3V)
17	eDP Aux+	18	+LCD (5V or 3.3V)
19	eDP Aux-	20	EDP_HPD

#### Notes:

- 1. The eDP interface supports 2 lanes.
- 2. JEPP: eDP panel +5V/ +3.3V (default) voltage select.
- 3. PIN9 for panel backlight enable is +3.3V level.

#### **Connector Information**

Hirose DF13-20DP-1.25V

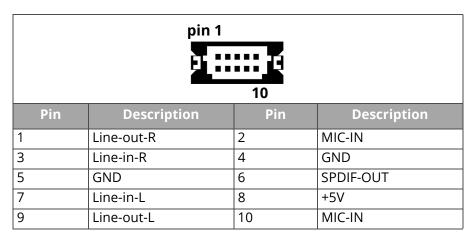
#### **Matching Connectors (cable housing)**

Hirose DF13-20DS-1.25C

## 7.3.10 AUDIO - Audio I/O

Line-out/line-in/mic-in/SPDIF-out 2x5 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

HIROSE DF13-10DP-1.25V

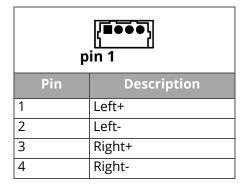
#### Matching Connectors (cable housing)

HIROSE DF13-10DS-1.25C

## 7.3.11 AMP - Audio Amplifier

Amplifier line-out right/left channel 4-pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

• Molex 53047-0410

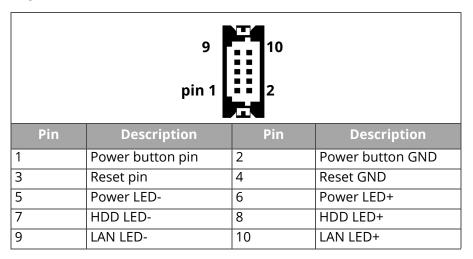
### **Matching Connectors (cable housing)**

Molex 51021-0400

#### 7.3.12 FPH - Front Panel Header

Front panel header 2x5 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

HIROSE DF13-10DP-1.25V

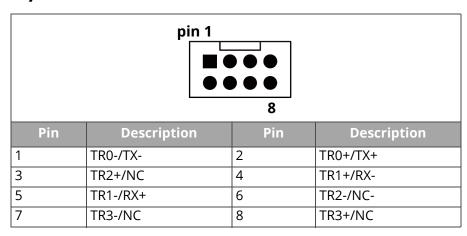
#### **Matching Connectors (cable housing)**

HIROSE DF13-10DS-1.25C

#### 7.3.13 ETH1/ETH2 - Ethernet 1 and 2 Headers

2x4 pin (2.0 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

JST B8B-PHDSS

#### Matching Connectors (cable housing)

• JST PHDR-08VS0

### **7.3.14** USBC - USB **3.2** Gen 1 - Type C (Bottom)

One USB 3.2 Gen 1 (5 Gbps) port is supported with a Type-C onboard connector.

#### 7.3.15 USB1-USB5 - USB 2.0 Headers

1x4 pin (1.25 mm) connector

### **Layout and Pin Reference**

USB1, 2, 3, 4, 6: USB 2.0 port 1x4 pin (1.25 mm) connector

pin 1				
Pin	Description			
1	+5V			
2	DATA-			
3	DATA+			
4 GND				
	signals share with the Touch interface if ream is using USB interface.			

#### **Connector Information**

Molex 53047-0410

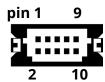
#### Matching Connectors (cable housing)

Molex 51021-0400

#### 7.3.16 TOUCH - USB Touchscreen

Touchscreen device 2x5 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### 8-wire type pin define

Pin	Description	Pin	Description		
1	Bottom	2	Bottom sense		
3	Top sense	4	Тор		
5	Right	6	Right sense		
7	Left	8	Left sense		
9	GND	10	NC		
Note: To configure for 8-wire touch setup, short pins 3 and 4 together.					

#### 4-wire type pin define

Pin	Description	Pin	Description		
1	Bottom	2	N/A		
3	N/A	4	Тор		
5	Right	6	N/A		
7	Left	8	N/A		
9	GND	10	NC		
Note: To configure for 4-wire touch setup, short pins 3 and 4 together.					

### 5-wire type pin define

Pin	Description	Pin	Description		
1	UR(H)	2	N/A		
3	Sense	4	UL(Y)		
5	LR(X)	6	N/A		
7	LL(L)	8	N/A		
9	GND	10	NC		
Note: The Touch upstream can be changed to USB interface, but USB6 will be removed.					

#### **Connector Information**

HIROSE DF13-10DP-1.25V

## **Matching Connectors (cable housing)**

• HIROSE DF13-10DS-1.25C

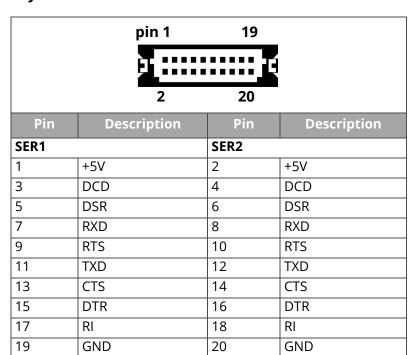
## 7.3.17 SER1, 2 - Serial RS-232/422/485 port 1 and Serial RS-232 port 2

2x10 pin (1.25 mm) connector

• SER1: Multi-protocol RS-232/422/485, selectable in BIOS

• SER2: RS-232 only

### **Layout and Pin Reference**



#### **Connector Information**

HIROSE DF13-20DP-1.25V

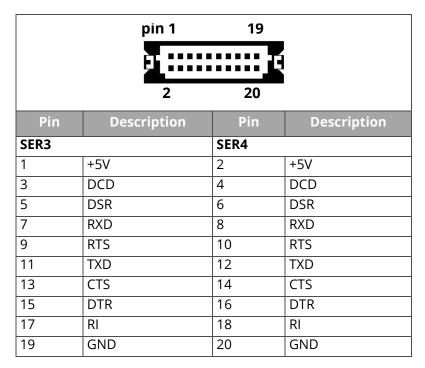
### **Matching Connectors (cable housing)**

HIROSE DF13-20DS-1.25C

## 7.3.18 SER3, 4 - Serial RS-232

2x10 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

HIROSE DF13-20DP-1.25V

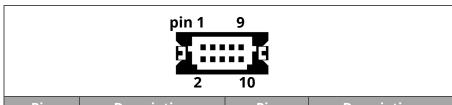
#### Matching Connectors (cable housing)

HIROSE DF13-20DS-1.25C

## 7.3.19 DIO - 4x Digital Input/4x Digital Output

2x5 pin (1.25 mm) connector

#### **Layout and Pin Reference**



Pin	Description	Pin	Description
1	DI-0	2	DO-3
3	DI-1	4	DO-2
5	DI-2	6	DO-1
7	DI-3	8	DO-0
9	GND	10	+5V

#### Notes:

#### **Connector Information**

HIROSE DF13-10DP-1.25V

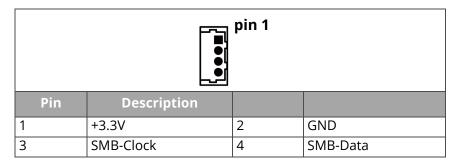
#### **Matching Connectors (cable housing)**

HIROSE DF13-10DS-1.25C

#### 7.3.20 SMB - SMBus

1x4 pin (1.25 mm) connector

#### **Layout and Pin Reference**



#### **Connector Information**

Molex 53047-0410

#### **Matching Connectors (cable housing)**

Molex 51021-0400

<sup>1.</sup> By default, there is a 10k Ohm pull up resistor to +5V.

<sup>2.</sup> Circuit must be isolated to control external devices.

#### 7.3.21 MC - mPCle Socket (Mini Card)

The SBC25-C466 mPCle socket supports a variety of peripherals as available in this format. This mPCle socket supports PCle and USB signals.

## 8. BIOS Functionality

The SBC25-C466 settings and option descriptions can be found in our supplemental SBC25-C466 BIOS Manual.

## 8.1 BIOS Update with UEFI Shell

### 8.1.1 Scope

The Unified Extensible Firmware Interface (EFI or UEFI for short) is a new model for the interface between operating systems and firmware. It provides a standard environment for booting an operating system and running pre-boot applications.

An optional feature of a UEFI implementation is the ability to boot the system to a built-in shell. The UEFI shell provides a command prompt and a rich set of commands that extend and enhance the UEFI BIOS's capability.

This section describes the process for updating the SBC25-C466 BIOS firmware image using the built-in UEFI shell.

#### 8.1.2 Process

- 1. Insert a USB flash drive containing the BIOS update program into a USB socket on the SBC25-C466 platform.
- 2. Turn on the SBC25-C466 and press the **ESC** or **DEL** key during the boot process, which starts the BIOS setup utility.
- 3. In the BIOS setup utility, use the cursor keys to highlight the **Save & Exit** menu option.
- 4. Use the cursor keys to select **UEFI: Built-In EFI Shell** from the list of boot devices displayed under the **Boot Override** section.
- 5. Press **Enter**.

The PX1-C415 executes the built-in UEFI shell, and displays a list of attached storage devices. The USB flash drive shows up in the list; depending on other boot devices attached, it may be listed as **fs0**, **fs1**, etc.

6. From the UEFI shell command prompt, enter the following command where  ${\tt N}$  is the number of the fs device representing the USB flash drive:

fsN:

Example: fs1:

The shell prompt changes to indicate that device fsN is now the active storage device, e.g., fs1:

7. Execute the following command:

1s

The output of the ls command is similar to the display listing available with the Linux or MS-DOS list directory command. If the correct storage device was selected in step 6 above, the ls command f should show the BIOS update program in the directory listing obtained with the ls command.

8. Assuming the BIOS update program is named <code>Update.efi</code>, enter the following command at the shell command prompt:

Update.efi

The BIOS update program begins executing.

- 9. When the update program completes, power cycle the platform to force the new BIOS image to load and execute.
- 10. Verify BIOS update was successful by comparing displayed BIOS version with version specified in the BIOS update notification.

## 9. Accessories and Cables

## 9.1 Package Contents

The following items are included in the package:

- One SBC25-C466 main board
- One passive heat spreader
- One power cable adapter
- One power supply

## 9.2 Accessory List

WINSYSTEMS cables simplify connection to the SBC25-C466. The following table lists available items.

Table 3: Cable specifications

Part Number	Description
	Cable set, includes power, digital I/O, Ethernet, USB 2.0, USB 3.2 Gen 1, serial, audio, and front panel
CBL-HDMI-J01-06A	Cable and connector

Standoff kits are available and recommended for use with the SBC25-C466. The following table lists the items contained in each kit.

Table 4: Standoff kits

Kit	Component	Description	Qty
KIT-PCM-STANDOFF-4	Standoff	Nylon 0.25" hex, 0.600" long male/female 4-	4
4 pc. nylon hex standoff kit		40	
	Hex nut	Hex nylon 4-40	4
	Screw	Phillips-pan head (PPH) 4-40 x 1/4" stainless steel	4
KIT-PCM-STANDOFF-B-4	Standoff	Brass 5 mm hex, 0.600" long male/female 4-	4
4 pc. brass hex standoff kit		40	
	Hex nut	4-40 x 0.095 Thick, Nickel Finish	4
	Screw	Phillips-pan head (PPH) 4-40 x 1/4" stainless steel	4

## 10. Software Drivers

Go to https://www.winsystems.com/ for information on available software drivers.

## **Appendix A. Best Practices**

The following paragraphs outline the best practices for operating the SBC25-C466 in a safe, effective manner, that does not damage the board. Read this section carefully.

## **Power Supply**



#### **Avoid Electrostatic Discharge (ESD)**

Only handle the circuit board and other bare electronics when electrostatic discharge (ESD) protection is in place. Having a wrist strap and a fully grounded workstation is the minimum ESD protection required before the ESD seal on the product bag is broken.

#### **Power Supply Budget**

Evaluate your power supply budget. It is usually good practice to budget twice the typical power requirement for all of your devices.

#### **Zero-load Power Supply**

Use a zero-load power supply whenever possible. A zero-load power supply does not require a minimum power load to regulate. If a zero-load power supply is not appropriate for your application, then verify that the single board computer's typical load is not lower than the power supply's minimum load. If the single board computer does not draw enough power to meet the power supply's minimum load, then the power supply does not regulate properly and can cause damage to the SBC25-C466.



#### **Use Proper Power Connections (Voltage)**

When verifying the voltage, measure it at the power connector on the SBC25-C466. Measuring it at the power supply does not account for voltage drop through the wire and connectors.

The SBC25-C466 requires +9V to +36V (+- 5%) to operate. Verify the power connections. Incorrect voltages can cause catastrophic damage.

The SBC25-C466 has a single power connector at J17. A single 9V-36V DC input and ground is required to power the board.

#### **Power Harness**

Minimize the length of the power harness. This reduces the amount of voltage drop between the power supply and the SBC25-C466.

#### **Gauge Wire**

Use the largest gauge wire that you can. Most connector manufacturers have a maximum gauge wire they recommend for their pins.

#### **Contact Points**

Some manufacturers use connectors with gold finish contacts. Gold finish contacts are used exclusively on high-speed connections. Power and lower speed peripheral connectors may use a tin finish as an alternative contact surface. It is critical that the contact material in the mating connectors is matched properly (gold to gold and tin to tin). Contact areas made with dissimilar metals can cause oxidation/corrosion, resulting in unreliable connections.

#### **Pin Contacts**

Often the pin contacts used in cabling are not given enough attention. The ideal choice for a pin contact would include a design similar to Molex or Trifurcon designs, which provide three distinct points to maximize the contact area and improve connection integrity in high shock and vibration applications.

#### **Power Down**

Make sure that power has been removed from the system before making or breaking any connections.



**Power Supply OFF**—Always turn off the power supply before connecting to the I/O Module. Do not hot-plug the SBC25-C466 on a host platform that is already powered.

**I/O Connections OFF**—Turn off all I/O connections before connecting them to the embedded computer modules or any I/O cards. Connecting hot signals can cause damage whether the embedded system is powered or not.

## Mounting and Protecting the I/O Module

**Placing the SBC25-C466 on mounting standoffs**—Be careful when placing the SBC25-C466 on the mounting standoffs. Sliding the board around until the standoffs are visible from the top can cause component damage on the bottom of the board.

**Do not bend or flex the SBC25-C466**—Bending or flexing can cause irreparable damage. Embedded computer modules are especially sensitive to flexing or bending around ball grid array (BGA) devices. BGA devices are extremely rigid by design, and flexing or bending the

embedded computer module can cause the BGA to tear away from the printed circuit board.

**Mounting holes**—The mounting holes are plated on the top, bottom, and through the barrel of the hole, and are connected to the embedded computer module's ground plane. Traces are often routed in the inner layers right below, above, or around the mounting holes.

- Never use a drill or any other tool in an attempt to make the holes larger.
- Never use screws with oversized heads. The head could come in contact with nearby components causing a short or physical damage.
- Never use self-tapping screws; they compromise the walls of the mounting hole.
- Never use oversized screws that cut into the walls of the mounting holes.
- Always use all of the mounting holes. By using all of the mounting holes, you provide the support the embedded computer module needs to prevent bending or flexing.

**Plug or unplug connectors only on fully mounted boards**—Never plug or unplug connectors on a board that is not fully mounted. Many of the connectors fit rather tightly and the force needed to plug or unplug them could cause the embedded computer module to be flexed.

**Avoid cutting the SBC25-C466**—Never use star washers or any fastening hardware that cut into the SBC25-C466.

**Avoid over-tightening of mounting hardware**—Causing the area around the mounting holes to compress could damage interlayer traces around the mounting holes.

**Use appropriate tools**—Always use tools that are appropriate for working with small hardware. Large tools can damage components around the mounting holes.

**Avoid conductive surfaces**—Never allow the embedded computer module to be placed on a conductive surface. Many embedded systems use a battery to back up the clock-calendar and CMOS memory. A conductive surface such as a metal bench can short the battery causing premature failure.

## **Conformal Coating**

Conformal coating by any source other than WINSYSTEMS voids the product warranty and will not be accepted for repair by WINSYSTEMS. If such a product is sent to WINSYSTEMS for repair, it will be returned at customer expense and no service will be performed. A WINSYSTEMS product conformally coated by WINSYSTEMS will be subject to regular WINSYSTEMS warranty terms and conditions.onformal coating by any source other than WINSYSTEMS voids the product warranty and will not be accepted for repair by WINSYSTEMS. If such a product is sent to WINSYSTEMS for repair, it will be returned at customer expense and no service will be performed. A WINSYSTEMS product conformally coated by WINSYSTEMS will be subject to regular WINSYSTEMS warranty terms and conditions.

## **Operations/Product Manuals**

Every single board computer has an Operations manual or Product manual.

**Periodic updates**—Operations/Product manuals are updated often. Periodically check the WINSYSTEMS website (https://www.winsystems.com/) for revisions.

**Check pinouts**—Always check the pinout and connector locations in the manual before plugging in a cable. Many I/O modules have identical headers for different functions and plugging a cable into the wrong header can have disastrous results.

**Contact an applications engineer**—If a diagram or chart in a manual does not seem to match your board, or if you have additional questions, contact a WINSYSTEMS Applications Engineer at +1-817-274-7553.

## **Appendix B. Mechanical Drawings**

**SBC25-C466 Mechanical Drawings** 

## **Appendix C. Warranty Information**

Full warranty information can be found at https://winsystems.com/company-policies/warranty.